

**▶ TASK** Refinish rotor on vehicle; measure final rotor thickness and compare with specifications.



Time off \_\_\_\_\_  
Time on \_\_\_\_\_  
Total time \_\_\_\_\_

**CDX Tasksheet Number: C629**

1. Set up the on-car brake lathe following the manufacturer's procedure, ready to make a cut (but don't yet).
2. **Measure or list the existing rotor thickness:** \_\_\_\_\_ in/mm
3. **Have your instructor verify proper setup and initial here:** \_\_\_\_\_
4. Using the correct procedure, refinish the brake rotor to within allowable tolerances. If necessary, give the rotor a non-directional finish using sandpaper or a sanding disc.
5. **Measure the refinished rotor thickness:** \_\_\_\_\_ in/mm
6. **Calculate the amount of material that was removed:** \_\_\_\_\_ in/mm
7. **Is the rotor fit for return to service? Yes:** \_\_\_\_\_ **No:** \_\_\_\_\_
8. **Determine any necessary action(s):**

**NOTE** If the rotor is serviceable, skip down to task C806/5D6/5D7: Remove and reinstall rotor.

9. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

**Performance Rating**

**CDX Tasksheet Number: C629**

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Supervisor/instructor signature \_\_\_\_\_ Date \_\_\_\_\_